



Dart Aerospace Ltd.
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D4775-041
Job Sheet 180888



Part No: D4775-041

Job Qty: 11 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 7/27/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	11 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Stores/Pkg-1	DAS 6-89	OCT 10 2018
110	Packaging	11 pcs	7/27/18	7/27/18	0.00	0.00	Packaging1-5	6-89	OCT 10 2018
120	Small Fab	11 pcs	7/27/18	7/27/18	0.00	4.56	Small Fab-7	9-89	SMB DAS OCT 11 2018 68
130	QC	11 pcs	7/27/18	7/27/18	0.00	0.00	QC5		OCT 11 2018 9-89
140	Packaging	11 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3-2		OCT 11 2018 9-89
150	QC21-SA	11 Ea	7/27/18	7/27/18	0.00	0.00	QC21	DAS 21 9-89	OCT 11 2018

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: 5096394 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	22 Ea (2 ea)	90-Start up Operation	5106952
D4775-1	Strut Tube	11 Ea (1 ea)	90-Start up Operation	511601140 508357 321
D4776-1	Basket Strut Clevis	11 Ea (1 ea)	90-Start up Operation	5103592
D4776-5	Spacer	44 Ea (4 ea)	90-Start up Operation	5116190
D4777-1	Rod End Bearing	11 Ea (1 ea)	90-Start up Operation	5107634
MS21042L3	Nut	22 Ea (2 ea)	90-Start up Operation	5094592
MS21209-F615	Heli-Coil	11 Ea (1 ea)	90-Start up Operation	5103835

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	22	238	0
	D4775-1	11	31	0
	D4776-1	11	11	0
	D4776-5	44	100	0
	D4777-1	11	50	0
	MS21042L3	22	2,895	0
	MS21209-F615	11	95	0



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Date: 10/10/18

Part Specifications

Specifications could not be found.

Plex 10/10/18 8:20 AM dart.quirion.sonia